

BSC Building America High Performance Homes: Today & Tomorrow

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Building America homes...

- create **energy efficient** environments that:
 - are affordable to operate
 - use materials to their maximum potential
 - minimize or eliminate waste
- create **healthy** environments
- create **comfortable** environments that are:
 - aesthetically pleasing
 - plenty of day-lighting
 - draft-free
- create **durable** environments that are:
 - built to last
 - provide moisture control and forgiving building envelopes





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1st Cycle BA Performance Targets

- **Energy Star home +**
- **Whole house ventilation: ASHRAE 62.2 P (base – 2X pot.)**
- **Spot ventilation: 100 cfm – kitchen, 50 cfm intermittent or 20 cfm continuous – baths**
- **combustion in conditioned space – sealed (furnace)/power-vented (water heater)**
- **All ducts & air handler equipment in conditioned space**



<http://www.buildingscience.com/buildingamerica/targets.htm>





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1st Cycle BA Performance Targets

- **Testing protocol – Snapshot**

http://www.buildingscience.com/buildingamerica/snapshot_form.pdf

- **Testing schedule: custom vs. production**

- **Air leakage (by blower door): < 2.5 sq. in./100 sq. ft. SA leakage ratio**

- **duct leakage: < 5%**

- **balanced air flow: room–room delta of no greater than 3 Pa**

http://www.buildingscience.com/resources/mechanical/transfer_grille_detail.pdf



<http://www.buildingscience.com/buildingamerica/targets.htm>





What happened – climate by climate



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Climate	Location	1-story	2-story
V. Cold	Minneapolis, MN	88.4	87.4 - 88.7
Cold	Chicago, IL	88.5	87.3 - 88.8
Hot Humid	Houston, TX	87.6	89.2
Mixed Humid	Atlanta, GA	88.0	88.1 - 88.9
	Dallas, TX	87.4	88.9 - 89.6
Hot Dry	Phoenix, AZ	88.1	90.4
	Tucson, AZ	87.9	90.1
Mixed Dry	Albuquerque, NM	87.5 - 89.1	88.7 - 91.7





How It Happened – Cold



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- Ceiling: R-38 loose-fill
- Walls : R-19 2X6 24" OC + 1" R-5 XPS
- Basement: 2" R-10 XPS (int)
- Windows: low-e vinyl (U=0.36, SHGC=0.46)
- Heat: sealed combustion in conditioned basement, 90%+ AFUE
- Cool: 12 SEER split
- DHW: power-direct vent, 0.54 EF, 50-gal. in basement
- Ventilation: Central fan integrated supply AirCycler FRV + motorized damper, 40 – 60 cfm cont. ave. on 33% duty cycle
- Pressure relief: transfer grilles/jump ducts at bedrooms
- Air sealing





How It Happened – Mixed Humid



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- Ceiling: R-30 loose-fill
- Walls : R-19 2X6 24" OC + 1" R-5 XPS
- Slab: 1" R-4 EPS edge & under
- Windows: vinyl low-e² spec. select (U=0.35, SHGC=0.37)
- Heat: sealed combustion in conditioned space, 90%+ AFUE
- Cool: 12 SEER split
- DHW: power-direct vent, 0.54 EF, 40-gal. in garage
- Ventilation: Central fan integrated supply AirCycler FRV + motorized damper, 40 – 60 cfm cont. ave. on 33% duty cycle
- Pressure relief: transfer grilles/jump ducts at bedrooms
- Air sealing





How It Happened – Mixed Dry



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- Ceiling: R-38 loose-fill
- Walls : R-19 2X6 24" OC + 1" R-5 XPS
- Slab: 1" R-5 XPS perimeter
- Windows: vinyl low-e (U=0.36, SHGC=0.46)
- Heat: 90%+ sealed combustion
- Cool: 12 SEER split
- DHW: nat. aspirated, 0.54 EF, 40-gal. in garage
- Ventilation: Central fan integrated supply AirCycler FRV + motorized damper, 40 – 60 cfm cont. ave. on 33% duty cycle
- Pressure relief: transfer grilles/jump ducts at bedrooms
- Air sealing





How It Happened – Hot Humid



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- **Ceiling:** R-22 unvented/sealed
- **Walls :** R-13 2X4 16" OC + 3/8" R-1.5 XPS
- **Slab:** uninsulated
- **Windows:** vinyl low-e² spec. select (U=0.35, SHGC=0.37)
- **Heat:** sealed combustion in conditioned attic, 90%+ AFUE
- **Cool:** 12 SEER split
- **DHW:** 0.54 EF, 40-gal. in garage
- **Ventilation:** Central fan integrated supply AirCycler FRV + motorized damper, 40 – 60 cfm cont. ave. on 33% duty cycle
- **Pressure relief:** transfer grilles/jump ducts at bedrooms
- **Supplemental dehumidification**
- **Air sealing**





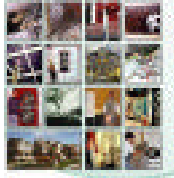
How It Happened – Hot Dry



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- **Ceiling:** R-22 unvented/sealed
- **Walls :** R-19 2X6 24" OC + 1" R-4 EPS
- **Slab:** uninsulated
- **Windows:** vinyl low-e² spec. select (U=0.35, SHGC=0.37)
- **Heat:** sealed combustion in conditioned attic, 90%+ AFUE
- **Cool:** 12 SEER split
- **DHW:** nat. aspirated, 0.54 EF, 50-gal. in garage
- **Ventilation:** Central fan integrated supply AirCycler FRV + motorized damper, 40 – 60 cfm cont. ave. on 33% duty cycle
- **Pressure relief:** transfer grilles/jump ducts at bedrooms
- **Air sealing**





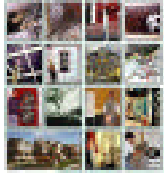
Ongoing challenges



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- **Advanced framing**
- **Climate-tuned exterior foam sheathing**
- **Air sealing details**
- **Unvented roof assemblies (code officials)**
- **Basement/slab insulation (climate-specific concerns: termites, drying potential)**
- **Right-sizing of equipment and ducts**





Low Energy Advanced House



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- **Pulte Southwest (hot-dry)**
- **Energy Star score: 91.6**
- **Upgraded combo heat: Polaris 94% sealed combustion**
- **Upgraded cooling: 15 SEER variable speed ECM**
- **Not reflected in the score**
 - **Fluorescent lighting package: 60% wattage reduction**
 - **Appliances: Energy Star refrigerator, dishwasher, clothes washer**

NOTE: completely equipment-based improvements





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EcoVillage Cleveland



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- Cold climate
- Energy Star scores: 89.4 – 91.0
- 90+% AFUE gas furnace
- 12 SEER
- Advanced framing with rigid insulation sheathing (above grade/below grade walls, slab)
- Multi-family (sheltering aspects inherent to design) positive or penalty?
- PV: 2 – 3.2 kW arrays on detached garages



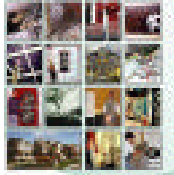


EcoVillage Cleveland



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Getting to the next level



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- **DHW – what are the options:**
 - Solar rooftop: lots of different units but we modeled a .7 to a 1.3 point boost
 - Moving from .54 to .62 EF conventional: .2 or so score bump
 - Combo instantaneous gas heaters (.82 EF) maybe full a point
- **HVAC efficiency**
 - From 12 to 13 or 14: a little less than a point bump

NOTE: impacts are often climate-specific





Getting to the next level



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- **Windows: going from BA specs to super windows (triple-glazed, gas-filled) – about .5 to almost a point**
- **Lighting no Energy Star score bump (yet) but still significant relative energy savings**
 - systems engineering (task lighting, background)?
 - 1:1 cfl substitution?
- **Foundation insulation: systems engineered foundation systems (system and boost climate dependent)**
- **Production design issues – house orientation, climate-tuned window locations and properties, exterior shading – .3 – .5 point**

NOTE: not much in the way of envelope





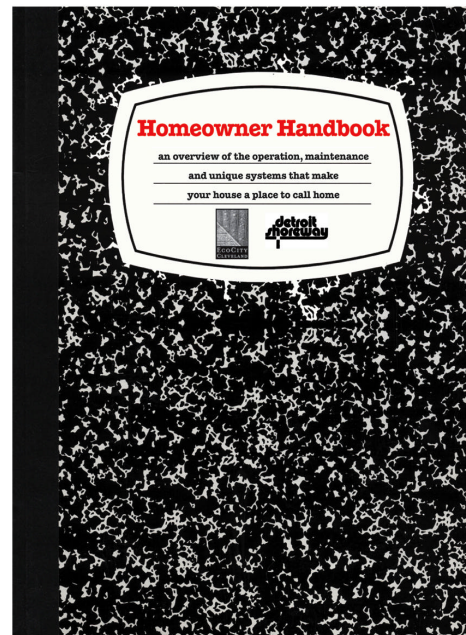
Energy Management



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appliance	watts used
coffee maker	900—1,200
clothes washer	350—500
clothes dryer	1,500—3,000
dishwasher	1,200—2,400
<i>(using the drying feature greatly increases energy consumption.)</i>	
ceiling fan	65—175
hair dryer	1,200—1,875
clothes iron	1,000—1,600
microwave oven	750—1,100
Personal computer:	
CPU (awake)	120
monitor (awake)	150
radio (stereo)	400
refrigerator (16 cu' freezer)	725
27" television	113
toaster	800—1,400
vacuum cleaner	1,000—1,400
water pump (deep well)	250—1,100

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Conclusions



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- Moving production builders from about 88 to 92 will take creativity (or soaring energy prices!)
- We know what the next lowest hanging fruit are, but the lowest are already harvested
- Reverse synergies – diminishing returns on further improvements
- A lot depends on market conditions, and on the ability and willingness of builders to push and consumers to pull the market
- In many cases, the technologies are there for the next steps, but not always--e.g. water heating

